



PARTS MANUAL

FOR MODELS: UL16, UL18, UL20



P.O. BOX 81157 1574 WILSON ST. W. ANCASTER, ON L9G 4X2
PHONE: 905-304-3900 1-888-337-3331 FAX: 905-304-3902 EMAIL: PARTS@BAY-LYNX.COM
www.bay-lynx.com



TABLE OF CONTENTS

SECTION 1 – MAIN BOX & HYDRAULIC SYSTEM

1.1	BOX COMPONENTS	01
1.2	MAIN VALVE BANK	02
1.3	MOTOR CONTROL & 3 LOWER CONTROL	03
1.4	RADIO REMOTE COMPONENTS - GL	04
	RADIO REMOTE COMPONENTS – NOVA XL.....	05
1.5	MISC. HYDRAULIC COMPONENTS	06
1.6	FILTRATION/RESERVOIRS/HYDRAULIC COOLERS	07
1.7	MISC. ELECTRICAL/AIR COMPONENTS	08

SECTION 2 – THROW CONVEYOR

2.1	THROW CONVEYOR – DRIVE END – DIRECT DRIVE	09
2.2	THROW CONVEYOR – TAIL END	10
2.3	THROW CONVEYOR – DIRECT DRIVE.....	14
2.4	THROW CONVEYOR – SUPER SHIELD/STONE TRAP	15

SECTION 3 – FEED CONVEYOR

3.1	FEED CONVEYOR – DRIVE END MOTOR WITH COUPLER	17
3.2	FEED CONVEYOR – DRIVE END – TRAC DRIVE	18
3.3	FEED CONVEYOR – BOX END	19

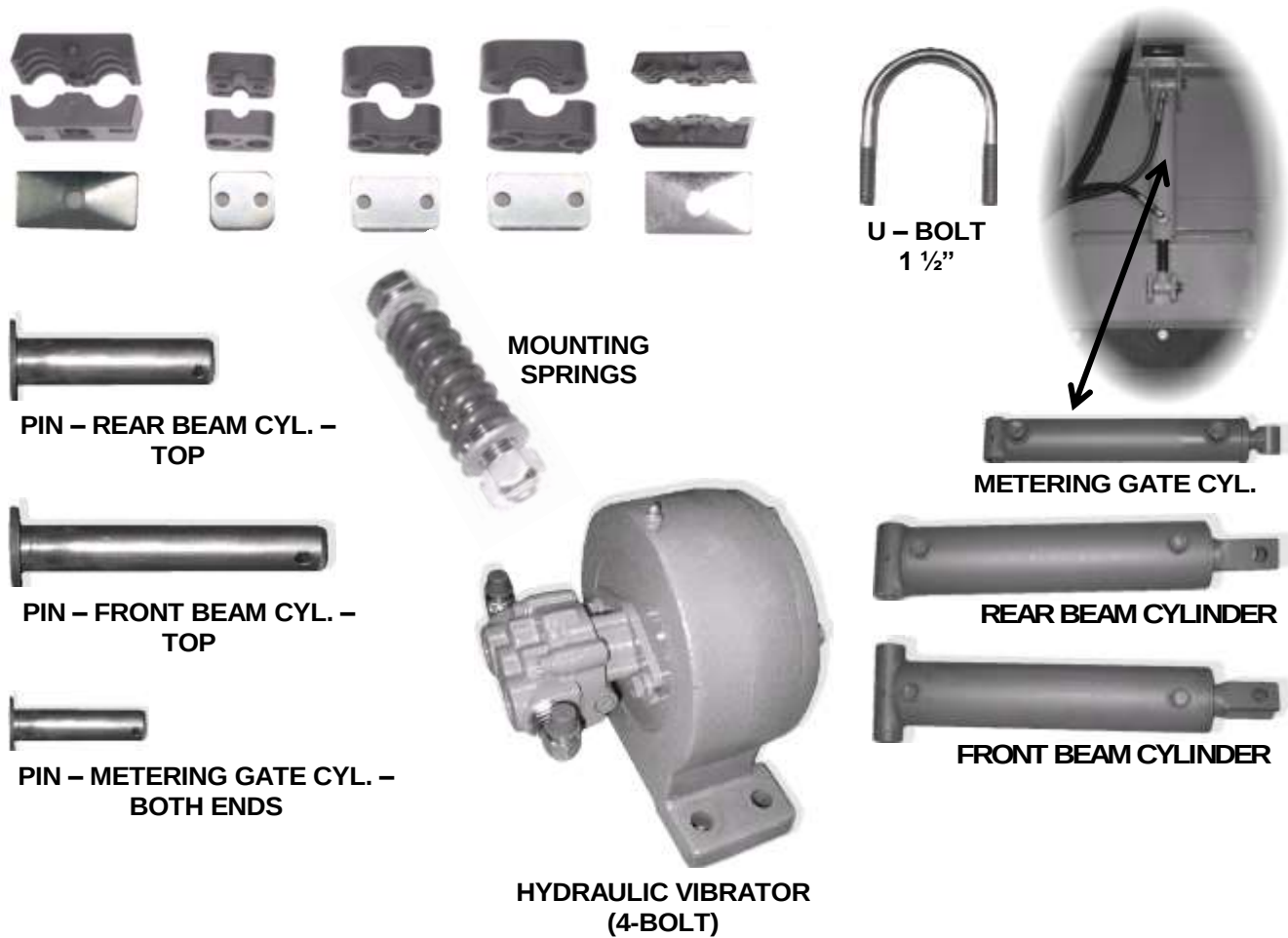
SECTION 4 – SWING FRAME

4.1	SWING FRAME – ACTUATOR	20
4.2	SWING FRAME – CHAIN & CYLINDERS	21
4.3	SWING FRAME – PLANETARY DRIVE – CHAIN	25
4.4	SWING FRAME – PLANETARY DIRECT DRIVE	26

SECTION 5 – TARP SYSTEM

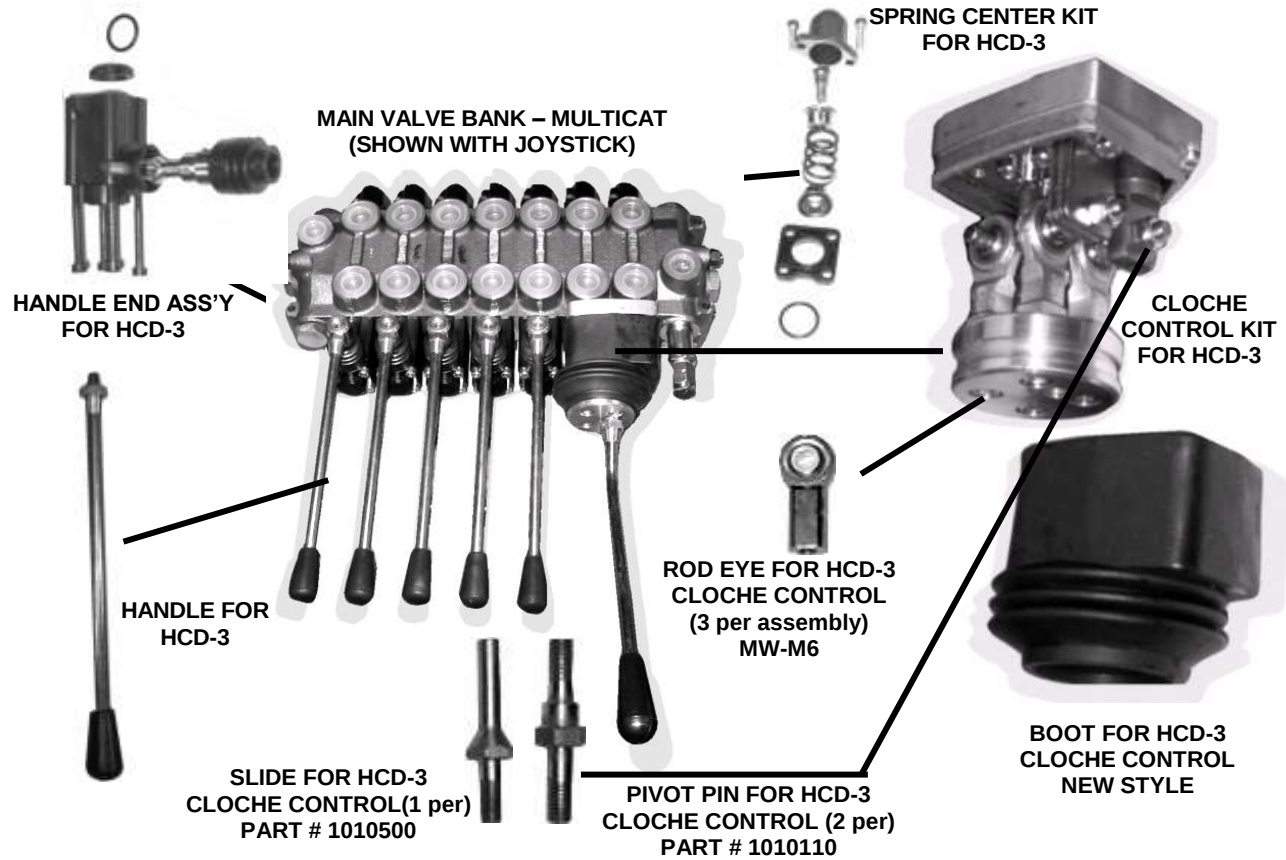
5.1	ROLL-RITE – PIVOT & BOW SET	27
5.2	ROLL-RITE – TARP SPOOL W/HOUSING.....	28
5.3	CRANK TARP (CAMARO STYLE)	29
5.4	MICHEL’S DURA FLIP	30

1.1 BOX COMPONENTS



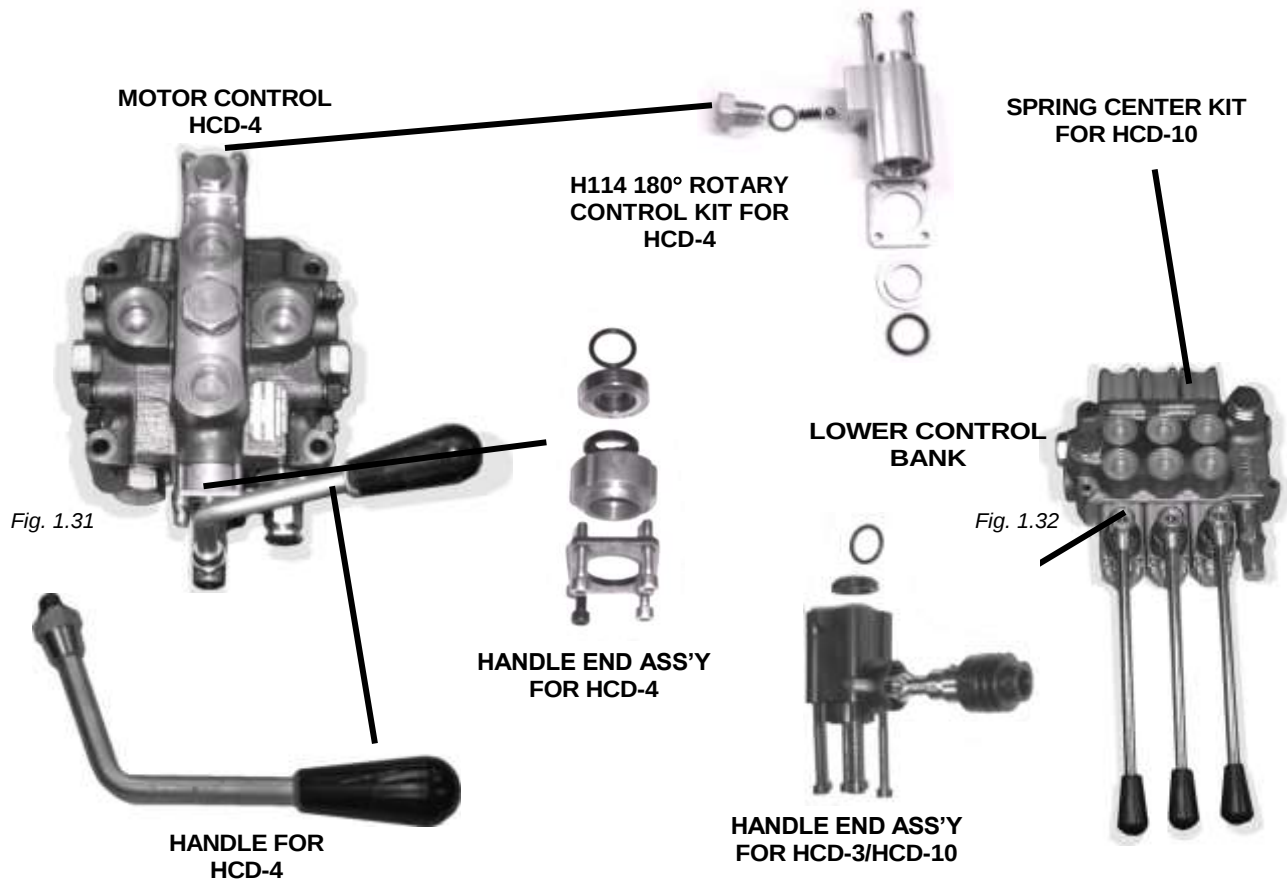
DESCRIPTION	PART #	QTY	REMARKS
HYDRAULIC VIBRATOR (4 BOLT)	1140100	1	
MOTOR FOR HYDRAULIC VIBRATOR	1100160	1	NO FITTINGS
**WE CARRY A LARGE SELECTION OOF SINGE & MULTIPLE TUMP CLAMPS, CALL FOR DETAILS **			
RETURN PIPE U-BOLT 1-1/2"	3090115		
METERING GATE CYLINDER	1080180	1	
SEAL KIT FOR 1080180	1080250		OLD STYLE SHORT PORT WELDMENT
SEAL KIT FOR 1080180	1080320		NEW STYLE LONG PORT WELDMENT
PIN FOR METERING GATE CYLINDER - EACH END	2050190	2	
FRONT LS BEAM CYLINDER	1080170	1	
SEAL KIT FOR 1080170	1080240		OLD STYLE SHORT PORT WELDMENT
SEAL KIT FOR 1080170	1080260		NEW STYLE LONG PORT WELDMENT
PIN - FRONT BEAM CYLINDER - TOP	2050130	1	
PIN - FRONT BEAM CYLINDER - BOTTOM	2050140	1	
REAR BEAM CYLINDER	1080160	1	
SEAL KIT FOR 1080160	1080240		OLD STYLE SHORT PORT WELDMENT
SEAL KIT FOR 1080160	1080270		NEW STYLE LONG PORT WELDMENT
PIN - REAR BEAM CYLINDER - TOP	2050220	1	
MOUNTING SPRINGS	3090110	2	SPRING KIT

1.2 MAIN VALVE BANK



DESCRIPTION	PART #	QTY
MAIN VALVE BANK - MULTICAT (HCD-3)	1010350	W/ JOYSTICK
MAIN VALVE BANK - MULTICAT (HCD-3)	1010355	W/O JOYSTICK
O-RING RETAINING RING HCD-3 HANDLE END	1010310	
SPRING CENTER KIT FOR HCD-3	1010165	COMPLETE KIT
RETURN SPRING FOR HCD-3	1010100	
SPRING CENTER CAP FOR HCD-3	1010275	
O-RING RETAINING RING HCD-3 RETURN END	1010315	
INLET RELIEF CTG FOR HCD-3	1010155	
CLOCHE CONTROL KIT FOR HCD-3 (JOYSTICK)	1010110	COMPLETE KIT
BOOT FOR HCD-3 CLOCHE CONTROL	1010175	OLD STYLE
BOOT FOR HCD-3 CLOCHE CONTROL	1010180	NEW STYLE
SLIDE PIN FOR HCD-3 CLOCHE CONTROL	1010500	
PIVOT PIN FOR HCD-3 CLOCHE CONTROL	1010445	
ROD EYE FOR HCD-3 CLOCHE CONTROL	1010440	
SPOOL SEAL HCD-3	1010255	
BOOT FOR HCD-3 HANDLE HOUSING	1010305	
20 BAR PORT RELIEF FOR HCD-3	1010185	

1.3 MOTOR CONTROL / 3-LOWER CONTROL



DESCRIPTION	PART #	QTY	REMARKS
MOTOR CONTROL MULTICAT HCD-4	1010545		
HANDLE END ASS'Y FOR HCD-4	1010190		
INLET RELIEF CTG FOR HCD-4	1010125		
INLET RELIEF CTG FOR HCD-4-PILOT OPERATED	1010140		
SPOOL SEAL HCD-4	1010240		
O-RING RETAINING RING HANDLE END HCD-4	1010285		
O-RING RETAINING RING DETENT END HCD-4	1010280		
HDC4 H114 180 DEGREE ROTARY CONTROL KIT	1010105		
HANDLE FOR HCD-4	1010290		
SPOOL SEAL / WIPER KIT - HCD-4	1010385		
LOWER CONTROL BANK HCD-10—OPEN CENTER	1010340		
SPRING CENTER KIT FOR HCD-10	1010145		COMPLETE KIT
INLET RELIEF CTG FOR HCD-10	1010135		
HANDLE END ASSY FOR HCD-3/HCD-10	1010405		COMPLETE KIT
HANDLE HOUSING FOR HCD-3 /HCD-10	1010300		
HANDLE FOR HCD-3 / HCD-10	1010150		
CROSS PIN FOR HCD-3 / HCD-10 HANDLE ASS'Y	1010320		

1.4 RADIO CONTROL COMPONENTS



DESCRIPTION	PART #	QTY	REMARKS
POT – OLD STYLE	1120120		
KNOB – OLD STYLE	1120110		
CAP – KNOB, OLD STYLE	1120130		
POT – CLAROSTAT	1120390		
POT – CLAROSTAT NEW STYLE	1120370		
COIL – PVEO 12V ON/OFF	1120470		
COIL – PVEM MED PROP	1120460		
COIL – PVEH 12/24 HIGH PROP	1120440	4	
COIL – PVEO 24V	1120480		
HANDLE HOUSING KIT – PVG32	1120430		
HANDLE ASSEMBLY – PVG32	1120422		
HANDLE BASE	1120425		
HANDLE	1120426		
PUMP SIDE MODULE (OPEN CENTER)	1120500		
PUMP SIDE MODULE (CLOSED CENTRE)	1120501		
PUMP SIDE MODULE (MID-INLET, OPEN CENTRE)	1120502		
VALVE SECTION – NO CHOCK VALVES	1120600		
VALVE SECTION W/ X-PORT RELIEFS			**SPECIAL ORDER**
SEAL KIT – PVE (O.M.H.S) MODULE (COIL)	1120490		
CONTINUED ON FOLLOWING PAGE....			

1.4 RADIO CONTROL COMPONENTS (CONTINUED)

DESCRIPTION	PART #	QTY	REMARKS
MINIFLEX ANTENNA	1120160	1	
O/R KEY SWITCH	1120241		
O/R/R KEY SWITCH – 3 POSITION	1120240		
12/24 V CHARGER – 3.6V BATTERY	1120330		
12/24 V CHARGER – 9.6V BATTERY	1120340		
3.6V BATTERY	1120350		
9.6V BATTERY	1120360		
PVBS MAIN SPOOL			**SPECIAL ORDER**
KEY – BLACK ON/OFF	1120230		
KEY – RED ON/OFF	1120231		
N/O CONTACT FOR KEYSWITCH BLUE/GREY	1120232		
N/C CONTACT FOR KEYSWITCH BLUE/BLACK	1120233		
SAFETY RAIL FOR GL TX	1120102		
WAIST STRAP – GL TX	1120100	1	
NECK STRAP – GL TX	1120101		
RUBBER CUSHION MOUNTS FOR RX	1120140		
PUSH BUTTON W/ RUBBER CAP, BLUE CONTACT BASE	1120281		
GREEN INSERT FOR 1120250	1120260		
PUSH BUTTON W/ RUBBER CAP RED CONTACT BASE	1120280		
GREEN LENS FOR 1120280	1120282		
RUBBER COVER FOR PUSH BUTTON	1120250		
PUSH/PULL E-STOP – GL / MFSHL-HH	1120300		
E-STOP SWITCH FOR GL TX	1120290		
JOYSTICK – GL TX–NEW STYLE (ROUNDED TOP)	1120320		
JOYSTICK – GL TX–NEW STYLE PTO	1120311		
JOYSTICK – GL TX–OLD STYLE (FLAT TOP)	1120310		
SWITCH – TOGGLE T-O-T	1120220		
SWITCH – TOGGLE O-R	1120200		
SWITCH – TOGGLE R-O-R	1120210		
RUBBER SWITCH COVERS	1120190		
E-MAK 6.4 (PROPORTIONAL OUTPUT BOARD)	1120150		
CODER BOARD, MFSHL-HH	1120171		
O/R TOGGLE, MFSHL-HH	1120170		
T-O-T TOGGLE, MFSHL-HH	1120180		
AUXILIARY CONTROL BOX	1120521		
SWITCH – TOGGLE R-O-R FOR 1120521	1120520		
E-STOP SWITCH - NOVA XL	1120293		
DUAL-AXIS PTO JOYSTICK – NOVA XL	1120312		
DUAL-AXIS PTO GATED JOYSTICK – NOVA XL	1120313		
DUAL-AXIS JOYSTICK – NOVA XL	1120314		
GREEN START/STOP BUTTON – NOVA XL	1120291		
BLACK QUICKSET BUTTON – NOVA XL	1120292		
HARNESS CONNECTOR 24/64 PIN	1120605		
MALE INSERT 64 PIN	1120610		
BULKHEAD CONNECTOR	1120615		
FEMALE INSERT 64 PIN	1120611		
POWER DISTRIBUTION CENTRE 12/24V	1730181		

1.5 MISCELLANEOUS HYDRAULIC COMPONENTS



DESCRIPTION	PART #	QTY	REMARKS
SHUTTLE VALVE - MULTICAT (DUAL CONT. VIB. CIRCUIT)	1010270		
GRESSEN V-10 JOYSTICK ASS'Y (OLD MULTICAT)	1010230		
SPRING RETURN KIT FOR GRESSEN V-10	1010215		1/4-20 SPOOL SCREW
SPRING RETURN KIT FOR GRESSEN V-10	1010220		5/16-24 SPOOL SCREW
SLIDE PIN FOR GRESSEN V-10 JOYSTICK	1010225		
HANDLE FOR GRESSEN V-10 JOYSTICK	1010430		
INLET RELIEF CTG FOR V-10	1010450		
PORT RELIEF FOR V-10	1010455		
HORIZONTAL HANDLE FOR V-10	1010410		90° BEND
VERTICAL HANDLE FOR V-10	1010415		
CLEVIS FOR V-10 SPOOL END	1010420		
V-10 SECTION SEAL	1010210		
INLINE RELIEF VALVE	1010205		
RELIEF CTG FOR 1010205	1010200		
FLOW DIVIDER 70%-30% FIXED *DISCONTINUED*	1010376		REPLACE W/ 1010375
FLOW DIVIDER VARIABLE SWING ARM	1010375		
IN-LINE FLOW CONTROL	1010515		
0-5000 PSI GAUGE (PANEL MOUNT-COLOUR CODED)	1010380		
0-5000 PSI GAUGE (PLAIN FACE)	1010335		
RETURN LINE MANIFOLD	1150320		
DUMP VALVE	1150325		FD DRY VALVE LUBE LINE

1.6 FILTRATION/RESERVOIRS/HYDRAULIC COOLERS

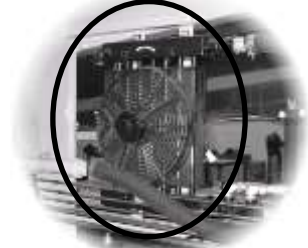
FAN & MOTOR
ASS'Y



COOLER
1070140



COOLER
1070160



COOLER
1070130



RETURN FILTER
ELEMENT



LEVEL / TEMP
GAUGE



FILLER BREATHER
CAP



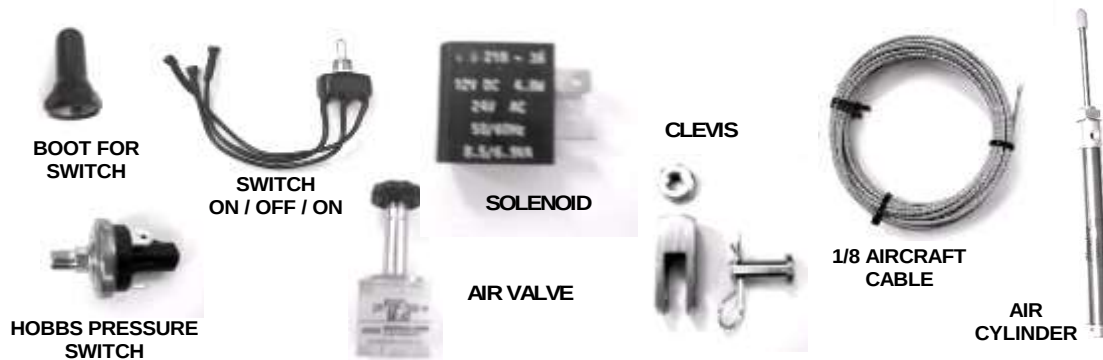
FILLER BREATHER
3/4" NPT



FILLER BREATHER
KIT

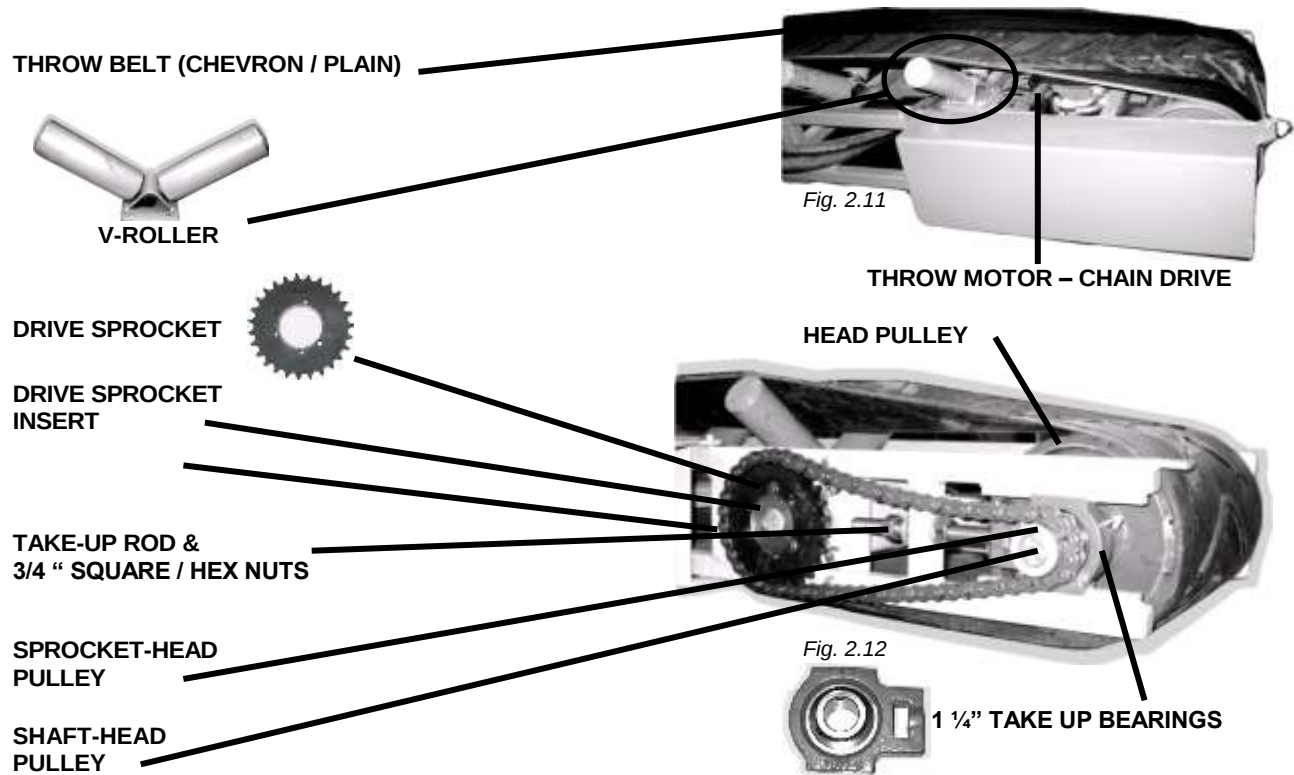
DESCRIPTION	PART #	QTY	REMARKS
<u>FILTRATION</u>			
RETURN FILTER HEAD	1090140	1	
DUAL FILTER HEAD	1090150		
RETURN FILTER ELEMENT 10M SHORT	1090120		
RETURN FILTER ELEMENT 10M TALL	1090110		
<u>RESERVOIRS</u>			
<i>*WE CARRY A SELECTION OF STEEL & ALUMINUM RESERVOIRS* ** CALL FOR DETAILS**</i>			
<u>ACCESSORIES</u>			
LEVEL / TEMP GAUGE	1130100		
FILLER BREATHER 3/4" NPT	1130400		
FILLER BREATHER CAP	1130401		
FILLER BREATHER KIT	1130410		
SPILL KIT	1150330		
<u>HYDRAULIC COOLERS</u>			
COOLER – SINGLE FAN ROUND TUBES	1070130		SINGLE FAN
FAN & MOTOR ASSY FOR 1070130	1070100		14-1/2" DIA FAN BLADES
FAN CONTROL THERMOSTAT FOR 1070130	1070110		
COOLER – SINGLE FAN RECTANGULAR TUBES	1070140		
FAN AND MOTOR FOR 1070140	1070150		10" DIA FAN BLADES
THERMOSTAT FOR 1070140	1070155		
SHROUD FOR 1070140	1070141		
COOLER – NEW STYLE ('08 & NEWER)	1070160		
FAN AND MOTOR ASSY FOR 1070160	1070105		15" DIA FAN BLADES
TEMP SWITCH FOR 1070160	1070165		

1.7 MISCELLANEOUS ELECTRICAL / AIR COMPONENTS



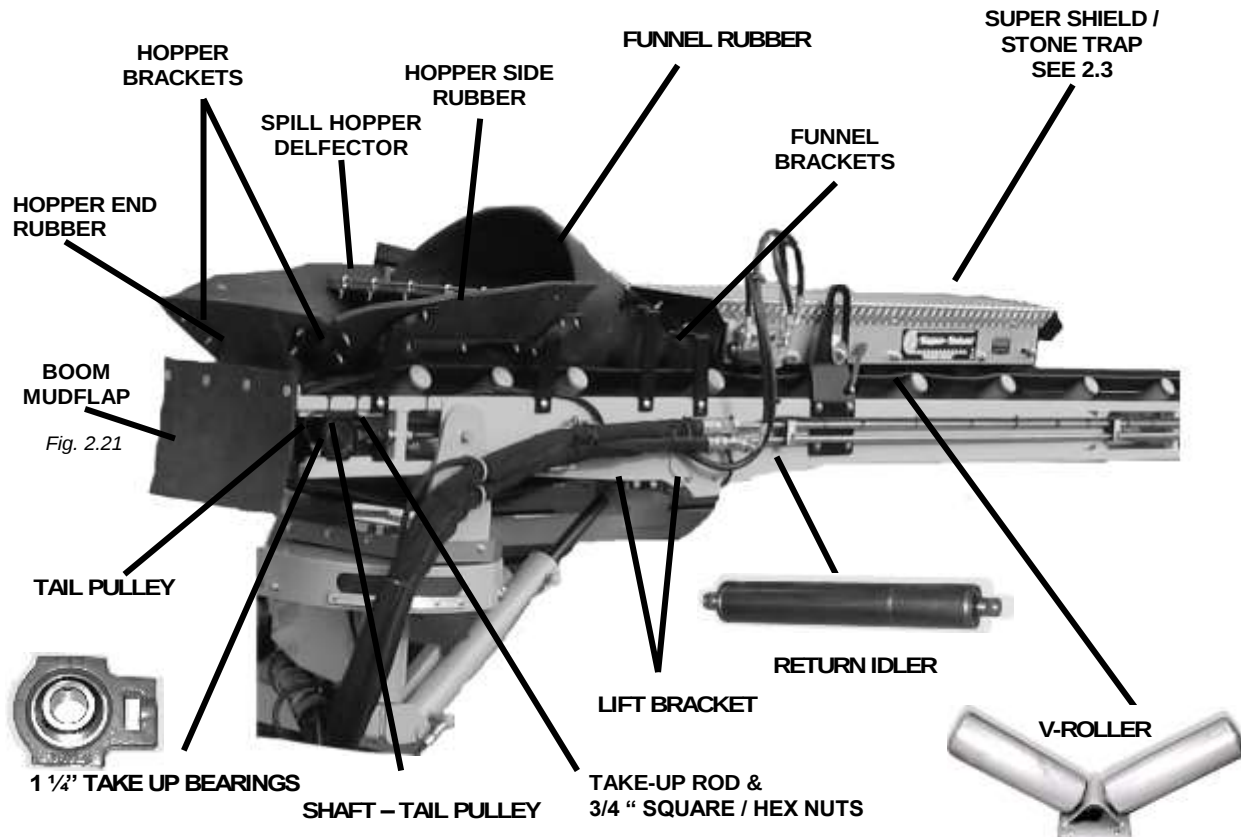
DESCRIPTION	PART #	QTY	REMARKS
AIR CYLINDER	1540155		
AIR VALVE	1540150		
SOLENOID	1540130		
CLEVIS	1540160		
1/8" AIRCRAFT CABLE	1760140		
SWITCH T/O/T	1710160		
SWITCH R/O	1710150		
BOOT FOR SWITCH	1710140		
HOBBS PRESSURE SWITCH	1510100		
EDR1 CONTROL SYSTEM	1770260		
EDR11 CONTROL SYSTEM	1770270		
IN-LINE MAXI FUSE HOLDER W/ COVER	1740161		
MAXI BREAKER 40A	1730170		
MEGA AMP FUSE HOLDER	1730100		
MEGA FUSE 150A	1730110		
5 PIN RELAY 30 A	1770160		
RELAY HOLDER W/ HARNESS - SINGLE	1770210		
AUTO THROTTLE & CABLE ASSY	1770320		
CABLE FOR 1770320	1770360		
CABLE CLAMP	1770370		
FUSE/RELAY CENTRE 12V	1770250		
MALE OUTPUT CONNECTOR "A"	1720100		BLACK
MALE OUTPUT CONNECTOR "B"	1720110		GREY
MALE OUTPUT CONNECTOR "C"	1720120		GREEN
MALE OUTPUT CONNECTOR "D"	1720130		BLUE
16 GA TERMINALS	1720150		
14 GA TERMINALS	1720140		
CABLE SEALS	1720160		
CABLE PLUGS	1720170		
FUSE / RELAY CENTER 24V	1730180		
IN DASH AIR SWITCH	1510110		
IN DASH PTO SWITCH W/ LIGHT	1510120		
18 POST J-BOX	1770240		
B-U ALARM	1770180		
SWITCH BOX (E-STOP)	1770190		
E-STOP PULL TO RELEASE	1710120		
CONTACT BASE E-STOP	1710130		
LABEL	4660104		

2.1 THROW CONVEYOR – DRIVE END



DESCRIPTION	PART #	QTY	REMARKS
CHAIN GUARD	5010110	1	
MOTOR BRACKET - CHAIN DRIVE	5010115	1	
THROW MOTOR - CHAIN DRIVE	1100100	1	
SHAFT SEAL KIT FOR 1100100	1100271		
REAR SEAL KIT FOR 1100100	1100260		
HEAD PULLEY SPROCKET – 11 T	2090120		OLD STYLE – 1 PC.
DRIVE SPROCKET- MARTIN 27 T	2090140	1	
DRIVE SPROCKET INSERT MARTIN	2090200	1	
HEAD PULLEY SPROCKET – 11T	2090130	1	
INSERT HEAD PULLEY	2090160	1	
DRIVE CHAIN #60 ASSEMBLY	2035305		
CONNECTING LINK	2030300		
HEAD PULLEY	2060190	1	
SHAFT - HEAD PULLEY	2070120	1	
1-1/4" TAKE UP BEARINGS	2010120	2	
V-ROLLER	2080110	VARIES	
3/4" TAKE UP ROD	3060105	2	
3/4" SQUARE NUTS	3020490	2	
3/4" HEX NUTS	3020130	4	
THROW BELT - CHEVRON	2510150		
THROW BELT - ORBIT	2510151		

2.2 THROW CONVEYOR – TAIL END



DESCRIPTION	PART #	QTY	REMARKS
RETURN IDLER	2080120		
LIFT BRACKET	5010120	1	
HOPPER BRACKET RIGHT	5010130		
HOPPER BRACKET LEFT	5010131		
HOPPER SIDE RUBBER – RIGHT	2550210		
HOPPER SIDE RUBBER – LEFT	2550211		
HOPPER END RUBBER	2550220		
FUNNEL BRACKET RIGHT	5010140		
FUNNEL BRACKET LEFT	5010141		
FUNNEL RUBBER – SUPER SHEILD	2550120		
FUNNEL RUBBER – STONE TRAP	2550121		
BOOM MUDFLAP RUBBER	2550100		
SPILL HOPPER DEFLECTOR	2550255		
1-1/4" TAKE UP BEARINGS	2010120	2	
V-ROLLER	2080110	VARIES	
3/4" TAKE UP ROD	3060100	2	
3/4" SQUARE NUTS	3020490	2	
3/4" HEX NUTS	3020130	4	
BUSHING – BOOM TO CRADLE	2020110	2	
TAIL PULLEY CW XT BUSHINGS	2060180		
SHAFT – TAIL PULLEY	2070105		

QUESTIONS TO ASK WHEN ORDERING SUPER-SHIELD PARTS

Belts

- Does the shield have a motor?
If no, then the belt is flat style, PN 3540255
If yes, the belt is v-style, PN 3540260

Motors

- Is the shaft splined as per the picture below? Does the end-cover look like this (below)?

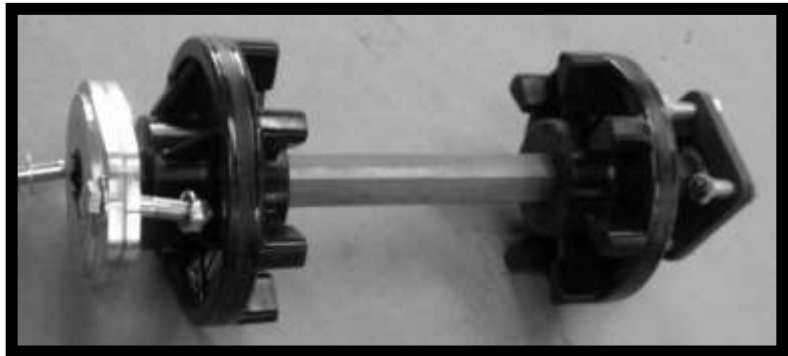


Then the motor is a .37 cubic inch spline drive motor. [PN 3540270](#)

SHAFTS

Determine if the shaft is a spline shaft or is it a keyed shaft. See photos of motors above for examples of the splined or keyed shafts.

Or does the shaft have 2 seven tooth drive sprockets as shown to the right?



Part #	Input Shaft	Wheels	Bearings
3540196	Spline	2 or 7 tooth sprockets	Incl 3540180 2 bolt flange bearing & 3540190 5/8, 4 bolt flange bearing
3540176	Spline	2 or 7 tooth sprockets	None
3540195	Spline	3 x round wheels	Incl 3540180 2 bolt flange bearing & 3540190 5/8, 4 bolt flange bearing
3540175	Spline	3 x round wheels	None

Note: Axles 3540175, 3540195, 3540200 and 3540201 require a front axle tensioning kit PN 3540265 – shown at right.



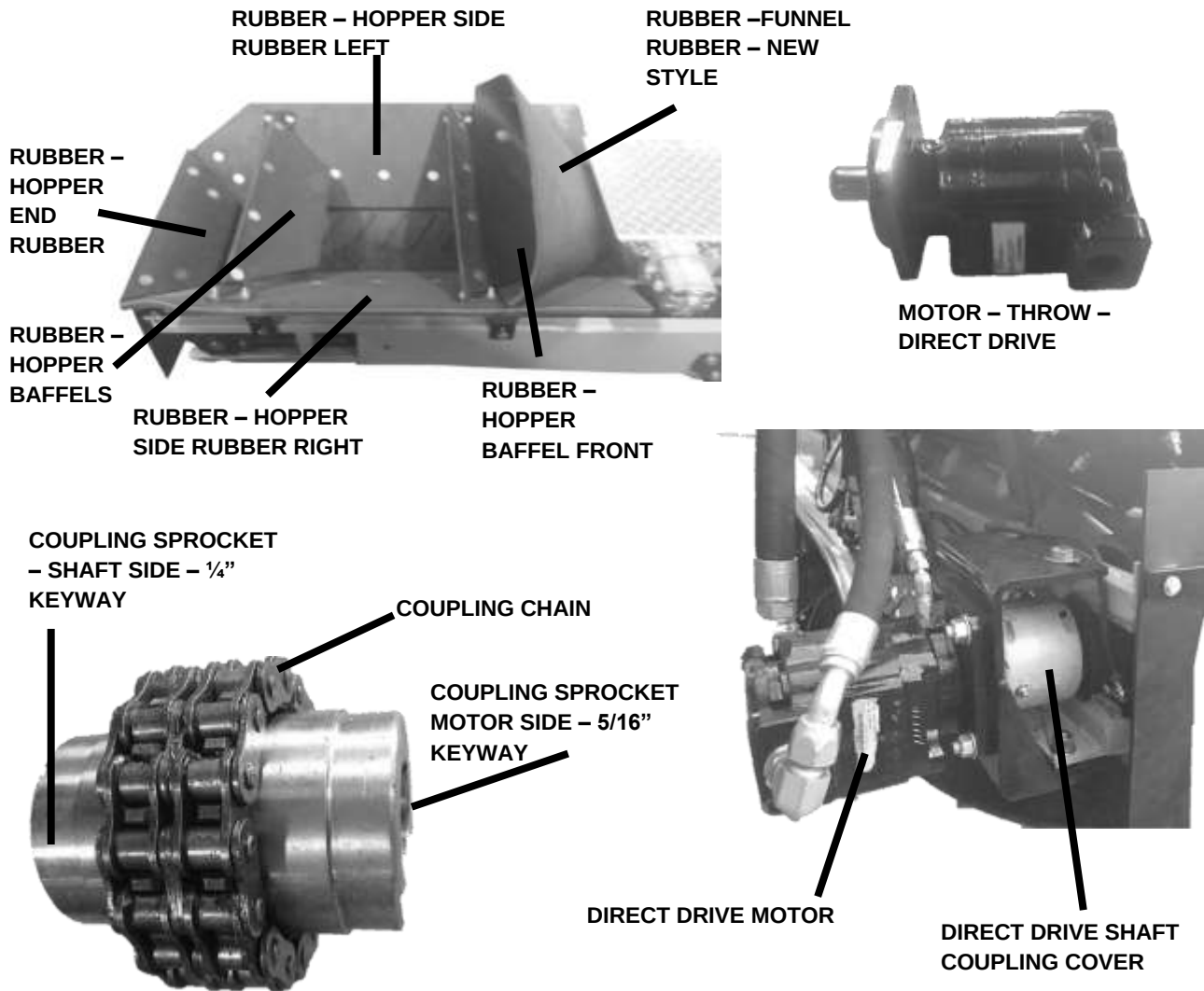
MOUNTING KITS

When ordering, note the thickness, length and width of Side Mount Wear Spacers.



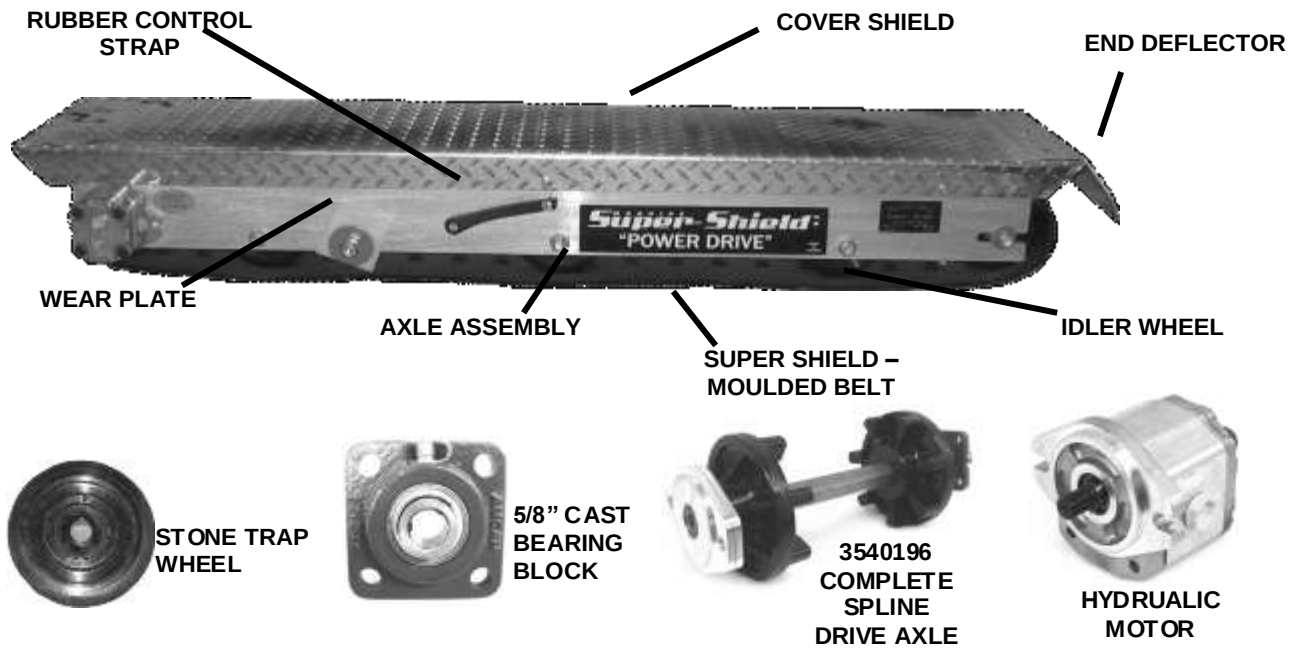
<u>Description</u>	<u>Part #</u>
Mounting Plate RH	5010150
Mounting Plate LH	5010151
Nylon Side Mount Roller incl hardware	3540230
Rubber Control Strap	3540145
Side Mount Wear Spacer (2"x3"x1/2")	3540235
Side Mount Wear Spacer (2"x3"x3/4")	3540240
Side Mount Wear Spacer (3"x3"x1/2")	3540245
Side Mount Wear Spacer (3"x3"x3/4")	3540250

2.3 THROW CONVEYOR – DIRECT DRIVE



DESCRIPTION	PART #	QTY	REMARKS
MOTOR – MC/UL – THROW DIRECT DRIVE	1100415		
RUBBER – HOPPER BAFFELS	2550230-REV3		
RUBBER – HOPPER BAFFEL FRONT	2550235		
RUBBER – HOPPER SIDE RUBBER LEFT	2550213-REV2		
RUBBER – HOPPER SIDE RUBBER RIGHT	2550212-REV2		
RUBBER – HOPPER END RUBBER	2550221-REV1		
RUBBER – FUNNEL RUBBER – NEW STYLE	2550122		
BOOM – MOTOR MOUNT – DIRECT DRIVE (OLD)	5010165		UP TO UNIT #645
BOOM – MOTOR MOUNT – DIRECT DRIVE (NEW)	5010167		UNIT #646 AND UP
CHAIN – COUPLING CHAIN 5016	2030100		
COVER – 5016 COUPLING COVER	2110100		
COUPLING – 5016 COUPLING SPROCKET 1/4\" KEYWAY	2040150		
COUPLING – 2016 COUPLING SPROCKET 5/16\" KEYWAY	2040300		

2.4 FRICTION DRIVE & POWER DRIVE – SUPER SHIELD / STONE TRAP



DESCRIPTION	PART #	QTY	REMARKS
SUPER SHIELD			
V-STYLE POWER SUPER-SHIELD LEFT	3540103		
V-STYLE POWER SUPER-SHIELD RIGHT	3540102		
POWER DRIVE 3000 SUPER SHIELD	3540105		COMPLETE ASSEMBLY
SUPER SHIELD – FRICTION DRIVE	3540100		COMPLETE ASSEMBLY
AXLE ASSEMBLY	3540120		FOR NEW STYLE IDLERS
COMPLETE G-SERIES SPROCKET DRIVE AXLE	3540177		
SIDE MOUNT WEAR SPACERS (2X3X1/2")	3540235		OLDER STYLE
SIDE MOUNT WEAR SPACERS (2X3X3/4")	3540240		OLDER STYLE
SIDE MOUNT WEAR SPACERS (3X3X1/2")	3540245		
SIDE MOUNT WEAR SPACERS (3X3X3/4")	3540250		
SPROCKET 7 TOOTH HEX BORE	3540116		
DRIVE WHEELS HEX BORE	3540117		
LARGE STAINLESS STEEL WASHERS	3540220		
IDLER WHEEL	3540110		
BEARING IDLER WHEEL	2010150		
RUBBER CONTROL STRAP	3540145		CONNECTED TO MOUNTING PLATE
COVER SHIELD – POWER DRIVE 3" SIDE	3540155		ALUMINUM
COVER SHIELD – FRICTION DRIVE 3" SIDE	3540150		ALUMINUM
LONG END DEFLECTOR	3540170		ALUMINUM
SHORT END DEFLECTOR	3540165		ALUMINUM
MOULDED BELT, V-STYLE	3540260		
MOULDED BELT, FLAT STYLE	3540255		
CONTINUED ON FOLLOWING PAGE....			

2.4 FRICTION DRIVE & POWER DRIVE – SUPER SHIELD / STONE TRAP (CONTINUED)

DESCRIPTION	PART #	QTY	REMARKS
MOUNTING BRACKET RIGHT	5010150		MOUNT TO THROW CONVEYOR
MOUNTING BRACKET LEFT	5010151		MOUNT TO THROW CONVEYOR
NYLON SIDE MOUNT ROLLER	3540230		INCLUDES NUT BOLT & WASHER
TORSION MOUNT FRAME	3540285		
NEW STYLE KEYED DRIVE MOTOR	3540215		CW/ OUTPUT SHAFT BEARING
SPLINE DRIVE HYDRAULIC MOTOR .37	3540270		SPLINE SHAFT
SPLINE DRIVE HYDRAULIC MOTOR .51	3540275		SPLINE SHAFT
SHAFT SEAL KIT - SPLINE	3540280		
SPLINE DRIVE AXLE – PD AXLE 3 NYLN/RBBR WHLS 5/8 DIA OUTER SHAFT,NO BRNGS	3540175		
COMPLETE SPLINE DRIVE AXLE - 3 RBBR DRIVE WHEELS, w/ SUPPORT BRNGS (5/8" OE)	3540195		
COMPLETE KEY DRIVE - PD AXLE W/ 3 RBBR/NYLN WHEELS & 5/8 SUPPORT BRNG	3540200		
COMPLETE KEY DRIVE - PD AXLE W/ 3 RBBR/NYLN WHEELS & 1" SUPPORT BRNG	3540201		
SPLINE DRIVE AXLE - PD AXLE 2 7-TOOTH SPRKTS, 5/8 DIA OUTER SHAFT,NO BRNGS	3540176		
COMPLETE SPLINE DRIVE AXLE - 2 7-TOOTH SPROCKETS, w/ SUPPORT BRNGS (5/8" OE)	3540196		
SUPPORT BEARING W/ ALUM FLANGES	3540180		FOR MOTOR SIDE OF SS-10-05
STEEL FLANGES AND 1" BEARING FOR POWER DRIVE AXLES	3540197		
5/8" – 4 BOLT FLANGE BEARING	3540190		
SUPPORT BEARING	3540185		
1" – 2 BOLT FLANGE BEARING	3540141		
TENSION KIT (BRACKETS/HARDWARE)	3540265		
STONE TRAP			
STONE TRAP – LARGE WHEELS	3530110		
STONE TRAP – SMALL WHEELS	3530120		
STONE TRAP – BELT 9' 8-1/2" LONG	2510270		
SWIVEL JOINT	3530140		



IDLER WHEELS



COMPLETE G-SERIES DRIVE AXLE

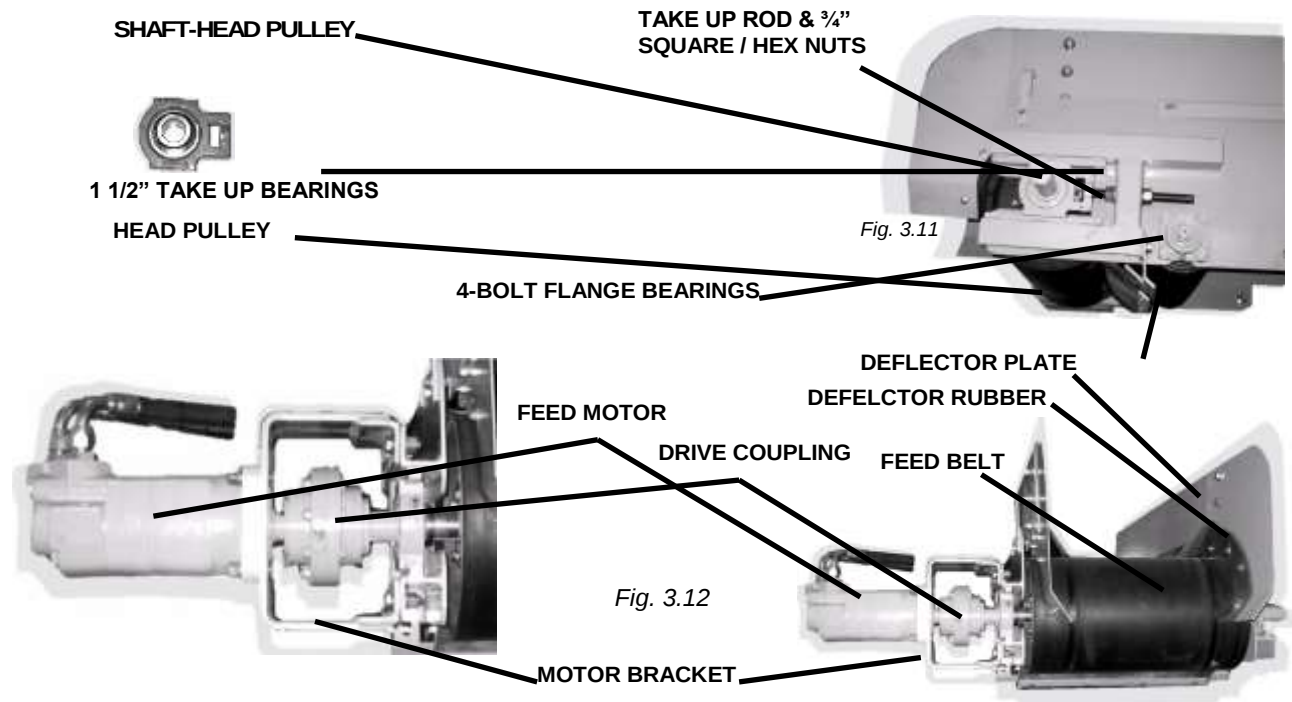
ONE INCH 2 BOLT
CASTING BEARING

IDLER AXLE ASSEMBLY STANDARD LENGTH



TORSION MOUNT FRAME

3.1 FEED CONVEYOR – DRIVE END – MOTOR WITH DRIVE COUPLER

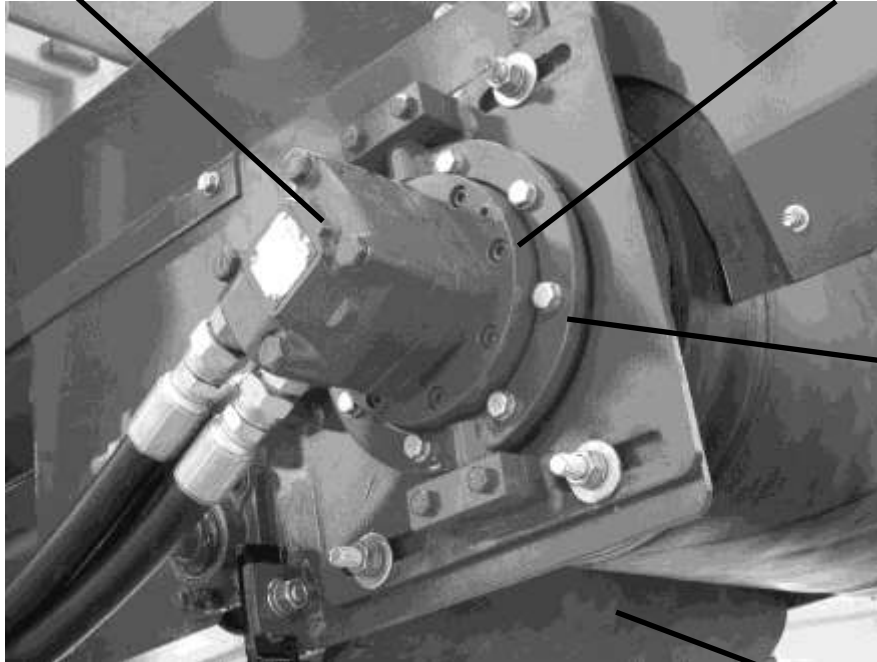


DESCRIPTION	PART #	QTY	REMARKS
MOTOR BRACKET	5020120	1	
FEED MOTOR	1100110	1	
DRIVE COUPLING KIT	2040090	1	COMPLETE KIT
DRIVE COUPLING HUB	2040100		2 HUBS IN 2040090
DRIVE COUPLING SLEEVE	2040120		2 SLEEVES IN 2040090
DRIVE COUPLING ACCY KIT	2040110		1 ACC'Y KIT IN 2040090
RETAINING WASHER	2040115		
KEY STOCK DRIVE SHAFT- 3/8" SQ	2100110	1	
HEAD PULLEY	2060240	1	
SHAFT - HEAD PULLEY	2070135	1	
1-1/2" TAKE UP BEARINGS	2010140	2	
3/4" TAKE UP ROD	3060100	2	
3/4" SQUARE NUTS	3020490	2	
3/4" HEX NUTS	3020130	4	
SNUB PULLEY	2060170	1	
1" 4-BOLT FLANGE BEARINGS	2010100		
CONVEYOR SIDE SKIRTING	2550180	2	FOR ALL UNITS
RIVETS	3070010	80	FOR BELT SKIRTING
FEED BELT 17' (3-PLY BARE BACK/CLOTH BACK)	2510210		UNITS PRIOR TO APRIL '03
FEED BELT 21' (3 PLY BARE BACK/CLOTH BACK)	2510240		UNITS PRIOR TO APRIL '03
FEED BELT 17' (3-PLY RUBBER BACK GROUND EDGE)	2510220		UNITS AFTER APRIL '03
FEED BELT 21' (3-PLY RUBBER BACK GROUND EDGE)	2510250		UNITS AFTER APRIL '03
DEFLECTOR PLATE - RIGHT	5020143		
DEFLECTOR PLATE - LEFT	5020144		
DEFECTOR RUBBER	2550240		

3.2 FEED CONVEYOR – DRIVE END – TRAC DRIVE

MSU TRACK-DRIVE MOTOR

GEARMOTOR BOX



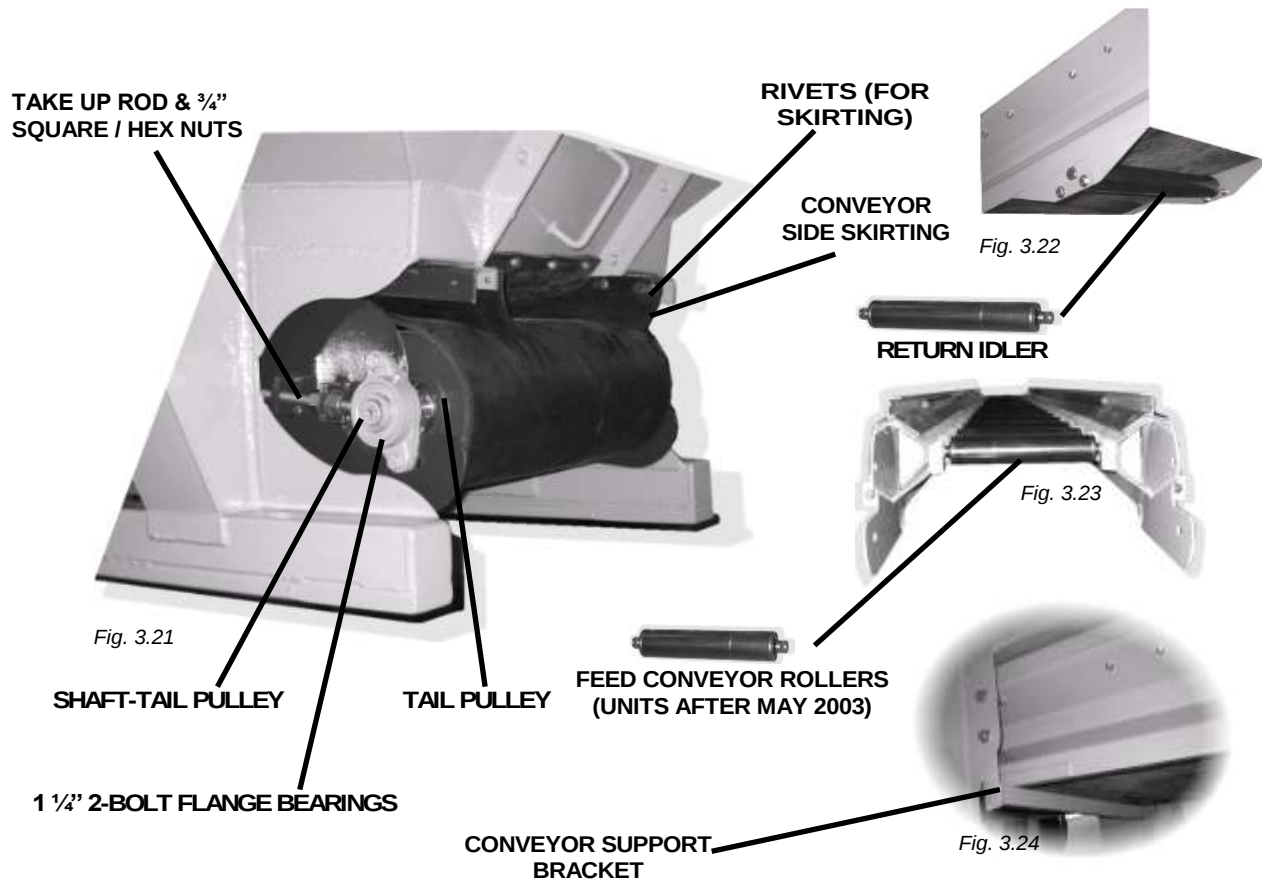
TRUNYON

PIVOT MOUNT

SNUB PULLEY

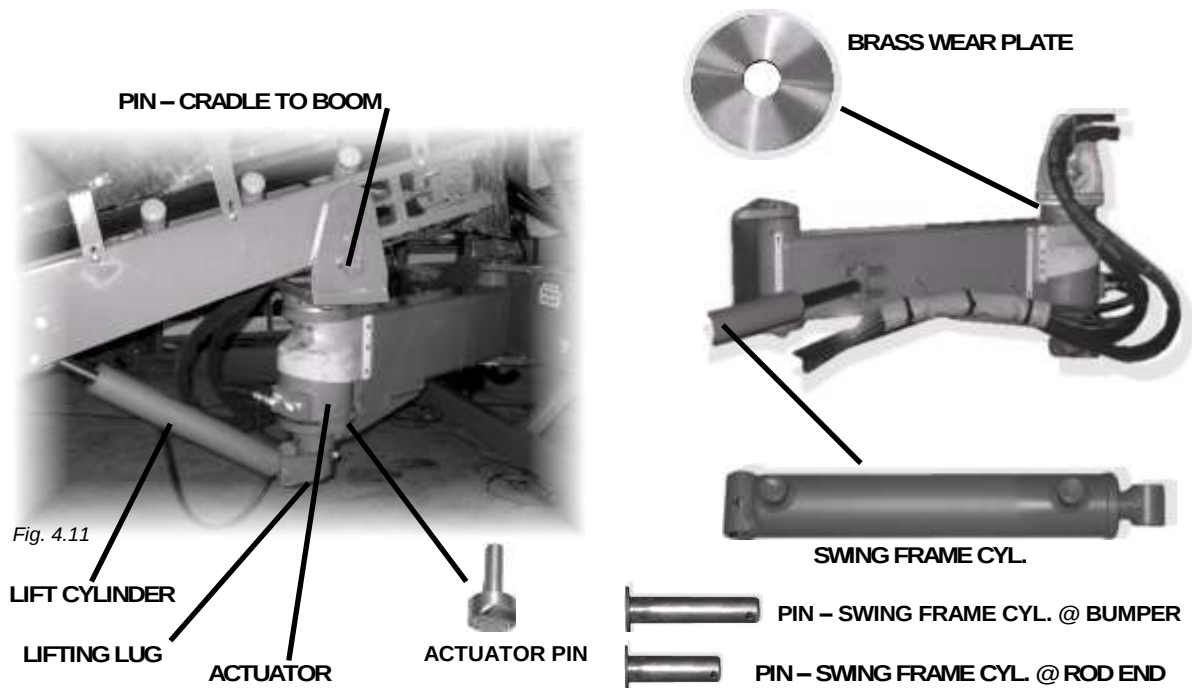
DESCRIPTION	PART #	QTY	REMARKS
PLANETARY GEAR BOX	1100230	1	
GEAR MOTOR BOX	1100180	1	
TRUNYON	5020131		
PIVOT MOUNT ASSY	5020130		
HEAD PULLEY	2060230	1	
1-1/2" TAKE UP BEARINGS	2010140	2	
3/4" TAKE UP ROD	3060100	1	
3/4" SQUARE NUTS	3020490	1	
3/4" HEX NUTS	3020130	2	
SNUB PULLEY	2060170	1	
1" 4-BOLT FLANGE BEARINGS	2010100	2	
CONVEYOR SIDE SKIRTING	2550180	2	FOR ALL UNITS
RIVETS	3070010	80	FOR BELT SKIRTING
FEED BELT 17' (3-PLY BARE BACK/CLOTH BACK)	2510210		UNITS PRIOR TO APRIL '03
FEED BELT 21' (3 PLY BARE BACK/CLOTH BACK)	2510240		UNITS PRIOR TO APRIL '03
FEED BELT 17' (3-PLY RUBBER BACK GROUND EDGE)	2510220		UNITS AFTER APRIL '03
FEED BELT 21' (3-PLY RUBBER BACK GROUND EDGE)	2510250		UNITS AFTER APRIL '03
DEFLECTOR PLATE - RIGHT	5020143		
DEFLECTOR PLATE - LEFT	5020144		
DEFECTOR RUBBER	2550240		

3.3 FEED CONVEYOR – FRONT END



DESCRIPTION	PART #	QTY	REMARKS
FEED CONVEYOR ROLLERS C/W BRACKETS	2080130		UNITS W/O STEEL PANS
1-1/4" 2-BOLT FLANGE BEARINGS	2010110	2	
CONVEYOR SUPPORT BRACKET	5020140		BOLT TO COLUMNS
RETURN IDLER	2080140	2	
STEEL CONVEYOR PAN 16" LONG	5020141		UNITS W/O ROLLERS
STEEL CONVEYOR PAN 60" LONG	5020142		UNITS W/O ROLLERS
UHMW CONVEYOR PAN 16" LONG	2520150		UNITS W/O ROLLERS
UHMW CONVEYOR PAN 60" LONG	2520160		UNITS W/O ROLLERS
UHMW SIDE STRIP 12 " LONG	2520100		
UHMW SIDE STRIP 24 " LONG	2520110		
UHMW SIDE STRIP 48 " LONG	2520120		C/W RAISED EDGE
UHMW SIDE STRIP 60 " LONG	2520130		
3/4" TAKE UP ROD	3060100	2	
3/4"SQUARE NUTS	3020490	2	
3/4" HEX NUTS	3020130	4	
ELEVATOR BOLT	3010001		FOR MOUNTING UHMW
CONVEYOR SIDE SKIRTING	2550180	2	FOR ALL UNITS
RIVETS	3070010	80	FOR FEED BELT SKIRTING
TAIL PULLEY	2060210		
SHAFT - TAIL PULLEY	2070125		

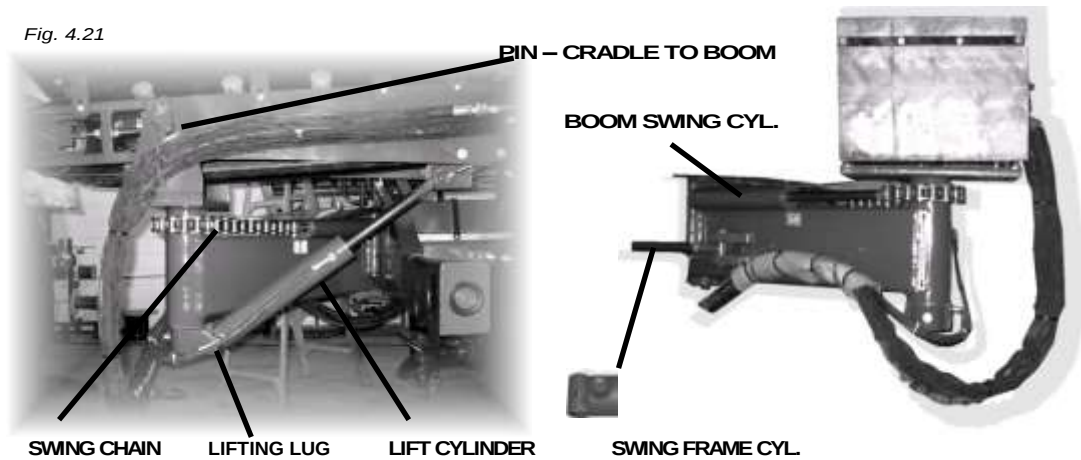
4.1 SWING FRAME - ACTUATOR



DESCRIPTION	PART #	QTY	REMARKS
SWING FRAME CYLINDER	1080130	1	
SEAL KIT FOR 1080130	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080130	1080280		NEW STYLE -LONG PORT WELDMENT
PIN - SWING FRAME CYLINDER @ BUMPER	2050110	1	FOR 1080130
PIN - SWING FRAME CYLINDER @ ROD END	2050120	1	FOR 1080130
BUSHING - SWING FRAME CYLINDER	2020120		
LIFTING LUG FOR 1-11/16" BORE	5030106		
CRADLE ASSY FOR 1100300 - 1-11/16" DIA.	5030105		
CRADLE ASSY FOR 1100300 - 2" SHAFT	5030107		
LIFTING LUG 2" BORE	5030108		
BUMPER PIN - 2 1/4" DIA.	2050210	1	
BUSHING - BUMPER PIN	2020130	2	
BUSHING - CRADLE PIN - 2" BORE	2020170		
BUSHING - CRADLE PIN BOTTOM 1-11/16" BORE	2020180		
ACTUATOR RUBBER	2550110	1	
PIN-CRADLE TO BOOM - 4-3/8" LG	2050170		C/W COTTER PIN
PIN - CRADLE TO BOOM - 3-1/2" LG	2050171		C/W 1/2" BOLT (2 REQ.)
LIFT CYLINDER	1080190	1	
SEAL KIT FOR 1080190	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080190	1080290		NEW STYLE -LONG PORT WELDMENT
PIN - LIFT CYLINDER ROD END	2050150		
PIN - LIFT CYLINDER BARREL END	2050160		
SEAL KIT FOR 1100280			
SEAL KIT FOR 1100300			
ACTUATOR PIN		1	

4.2 SWING FRAME – CHAIN & CYLINDERS

Fig. 4.21



DESCRIPTION	PART #	QTY	REMARKS
BOOM SWING CYLINDER -13 TOOTH SPROCKET	1080360	2	
BOOM SWING CYLINDER -15 TOOTH SPROCKET	1080350	2	
SEAL KIT FOR BOOM SWING CYLINDER	1080430		
PIN – BOOM SWING CYLINDER ROD END	2050100		½" SHOULDER BOLT
PIN – BOOM SWING CYLINDER BARREL END	2050200		
SWING FRAME CYLINDER	1080130	1	
SEAL KIT FOR 1080130	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080130	1080280		NEW STYLE -LONG PORT WELDMENT
BUSHING – SWING FRAME CYLINDER	2020120		
PIN - SWING FRAME CYLINDER @ BUMPER	2050110	1	FOR 1080130
PIN - SWING FRAME CYLINDER @ ROD END	2050120	1	FOR 1080130
SWING FRAME CYLINDER	1080120		** REQUIRES DRAG LINK EE **
DRAG LINK	1080460		FOR 1080120
WELDMENT – TAPERED BORE	5030109		FOR 1080460
SEAL KIT FOR 1080120	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080120	1080280		NEW STYLE -LONG PORT WELDMENT
CRADLE ASSY	5030110		
15 TOOTH SPROCKET	2090110		
RUBBER STONE DEFLECTOR	2550250		30" DIA
CRADLE SHAFT	2070110	1	
BUMPER PIN - 2 1/4" DIA.	2050210	1	
BUSHING - BUMPER PIN	2020130	4	ALSO FOR CRADLE PIN
PIN - CRADLE TO BOOM - 22-1/4" LG	2050172		C/W COTTER PIN
PIN - CRADLE TO BOOM - 3-1/2" LG	2050171		C/W ½" BOLT (2 REQ)
PIN - CRADLE TO BOOM - 20" LG	2050173		C/W ½" BOLT
LIFT CYLINDER	1080140		
SEAL KIT FOR 1080140	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080140	1080290		NEW STYLE -LONG PORT WELDMENT
PIN – LIFT CYLINDER ROD END	2050150		
PIN – LIFT CYLINDER BARREL END	2050160		
LIFTING LUG FOR 2-1/4" BORE	2030115	1	
SWING CHAIN - 13 TOOTH SPROCKET	2030605	1	
SWING CHAIN - 15 TOOTH SPROCKET	2030606	1	
MASTER LINK- SWING CHAIN	2030600	2	
PLASTIC CYLINDER GUARD	2540100	1	

PLANETARY SWING FRAME ASSEMBLIES

Bay-Lynx has used planetary swing drive assemblies from two different suppliers. One is referred to as a “KFS” system and the other is an “RR-USA” system.

KFS SYSTEM



Identifying features of the KFS System:

- Danfoss drive motor – Body of motor is circular.
- Fairfield gear box – Keyed out-put shaft. Mounting flange is closer to out-put shaft than it is to input shaft.
- Drive sprocket – Keyed 14 tooth sprocket. Sprocket is a “B” type wit sprocket at top of hub.

PARTS THAT ARE SPECIFIC TO KFS DRIVE ASSEMBLY	
DESCRIPTION	PART #
GEAR BOX	1100360
HYDRAULIC MOTOR	1100220
14 TOOTH SPROCKET * – #120	2090109
14 TOOTH SPROCKET * – #100	2090100

RR-USA SYSTEM



Identifying features of the KFS System:

- RR drive motor – Body of motor is square.
- RR gear box – Spindle type out-put shaft. Mounting flange is closer to in-put shaft than it is to out-put shaft.
- Drive sprocket – Bolted to out-put spindle.

PARTS THAT ARE SPECIFIC TO RR-USA DRIVE ASSEMBLY	
DESCRIPTION	PART #
GEAR BOX	1100340
HYDRAULIC MOTOR	1100350
14 TOOTH SPROCKET	2090210

PLANETARY SWING FRAME ASSEMBLY WITH 1080130 SWING FRAME CYLINDER

PARTS SPECIFIC TO SWING FRAME WITH 1080130 CYLINDER	
DESCRIPTION	PART #
SWING-FRAME CYLINDER	1080130
BUMPER/SWING-FRAME WELDMENT, ¾" THICK REQUIRES 20201120 BUSHINGS	5030116
BUSHINGS – FOR 5030116 WELDMENT	2020120
BUMPER/ SWING-FRAME WELDMENT, 1" THICK, 1" BORE	5030117
PIN, SWING FRAME CYLINDER AT BUMPER FOR 5030116 WELDMENT	2050110
PIN, SWING FRAME CYLINDER AT ROD END FOR 5030116 WELDMENT	2050120
PIN, SWING FRAME CYLINDER AT BUMPER FOR 5030117 WELDMENT	2050111
PIN, SWING FRAME CYLINDER AT ROD END FOR 5030117 WELDMENT	2050121

PLANETARY SWING FRAME ASSEMBLY WITH 1080120 SWING FRAME CYLINDER

PARTS SPECIFIC TO SWING FRAME WITH 1080120 CYLINDER	
DESCRIPTION	PART #
SWING-FRAME CYLINDER	1080120
BUMPER/SWING-FRAME WELDMENT	5030109
DRAG LINK/ TIE ROD END	1080460

PARTS COMMON TO BOTH SWING FRAME ASSEMBLIES	
DESCRIPTION	PART #
CRADLE ASSEMBLY (#100 CHAIN)	5030111
30" DIAMETER RUBBER STONE DEFLECTOR	2550250
SWING CHAIN * (#100) ASSEMBLY	2035505
CONN LINK * (#100)	2030500
SWING CHAIN * (#120)	2030506
CONN LINK * (#120)	2030600
BUMPER PIN 2-1/4" DIA	2050210
BUSHNG – BUMPER PIN	2020130
BUSHING – CRADLE SHAFT	2020140
PIN - CRADLE TO BOOM, 22-1/4" LONG	2050172
PIN - CRADLE TO BOOM, 3-1/2" LONG	2050171
PIN - CRADLE TO BOOM, 20" LONG	2050173
LIFT CYLINDER	1080190
PIN – LIFT CYLINDER AT ROD END	2050150
PIN – LIFT CYLINDER AT BARREL EN	2050160
LIFTING LUG	5030112
CHAIND GUARD – FRONT	5030113
CHAIND GUARD – REAR	5030114

SEAL KITS FOR CYLINDERS

There is a new style/ old style lift and swing-frame cylinder. To differentiate between old and new you must look at the hydraulic port weldment. New style cylinders will have a larger diameter weldment on top of a 1/2" diameter tube. The old style weldment is a straight tube that is approx. 5/8" diameter and approx. 3/4" long.

DESCRIPTION	PART #
SEAL KIT FOR SWING FRAME CYLINDER – OLD STYLE	1080210
SEAL KIT FOR SWING FRAME CYLINDER – NEW STYLE	1080280
SEAL KIT FOR LIFT CYLINDER – OLD STYLE	1080210
SEAL KIT FOR LIFT CYLINDER – NEW STYLE	1080290

Earlier models used #120 chain. Please confirm whether you have #100 or #120 on your machine.

4.3 SWING FRAME – PLANETARY DRIVE

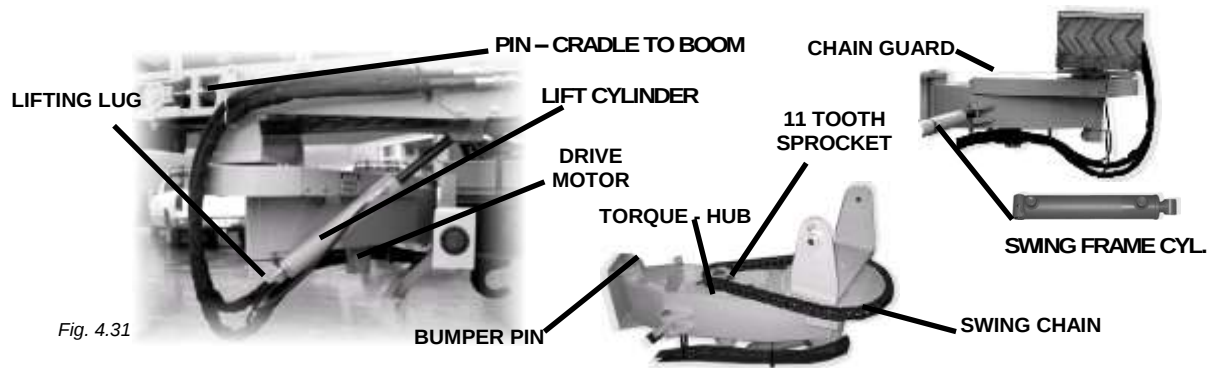


Fig. 4.31

DESCRIPTION	PART #	QTY	REMARKS
DRIVE MOTOR	1100350		SQUARE BODY
PLANETARY GEAR BOX	1100340		REQUIRES 1100350
SEAL KIT / REBUILD KIT FOR 1100350			** CALL FOR DETAILS**
SEAL KIT / REBUILD KIT FOR 1100340			** CALL FOR DETAILS**
11 TOOTH SPROCKET	2090210		FOR 1100340
DRIVE MOTOR	1100220		ROUND BODY
PLANETARY GEAR BOX	1100360		REQUIRES 1100220
SEAL KIT / REBUILD KIT FOR 1100220			** CALL FOR DETAILS**
SEAL KIT / REBUILD KIT FOR 1100360			** CALL FOR DETAILS**
11 TOOTH SPROCKET	2090100		FOR S07A EARLIER MODELS-120 PITCH
SWING FRAME CYLINDER	1080130		
SEAL KIT FOR 1080130	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080130	1080280		NEW STYLE -LONG PORT WELDMENT
BUSHING – SWING FRAME CYLINDER	2020120		
PIN - SWING FRAME CYLINDER @ BUMPER	2050110		FOR 1080130
PIN - SWING FRAME CYLINDER @ ROD END	2050120		FOR 1080130
SWING FRAME CYLINDER	1080120		** REQUIRES DRAG LINK EE **
DRAG LINK	1080460		FOR 1080120
WELDMENT – TAPERED BORE	5030109		FOR 1080460
SEAL KIT FOR 1080120	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080120	1080280		NEW STYLE -LONG PORT WELDMENT
CRADLE ASSY	5030111		C/W 40 TOOTH SPROCKET
RUBBER STONE DEFLECTOR	2550250		30" DIA
SWING CHAIN - #100 ASSEMBLY	2035505		
MASTER LINK- SWING CHAIN - #100	2030500		
BUMPER PIN - 2 1/4" DIA.	2050210		
BUSHING – BUMPER PIN	2020130		
BUSHING - CRADLE SHAFT	2020140		
PIN - CRADLE TO BOOM - 22-1/4" LG	2050172		C/W COTTER PIN
PIN - CRADLE TO BOOM - 3-1/2" LG	2050171		C/W 1/2" BOLT (2 REQ.)
PIN - CRADLE TO BOOM - 20" LG	2050173		C/W 1/2" BOLT
LIFT CYLINDER	1080190		
SEAL KIT FOR 1080190	1080210		OLD STYLE -SHORT PORT WELDMENT
SEAL KIT FOR 1080190	1080290		NEW STYLE -LONG PORT WELDMENT
PIN – LIFT CYLINDER ROD END	2050150		
PIN – LIFT CYLINDER BARREL END	2050160		
LIFTING LUG	5030112	2	
CHAIN GUARD ASS'Y	5030113/14	1	BOTH SECTIONS (FRONT&REAR)

4.4 SWING FRAME – PLANETARY DIRECT DRIVE



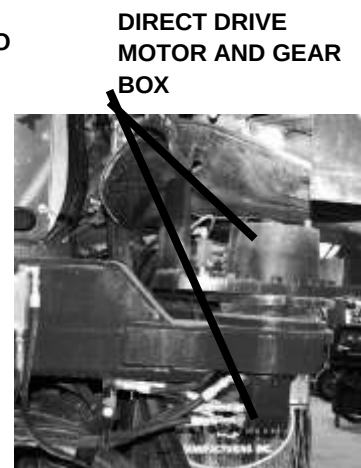
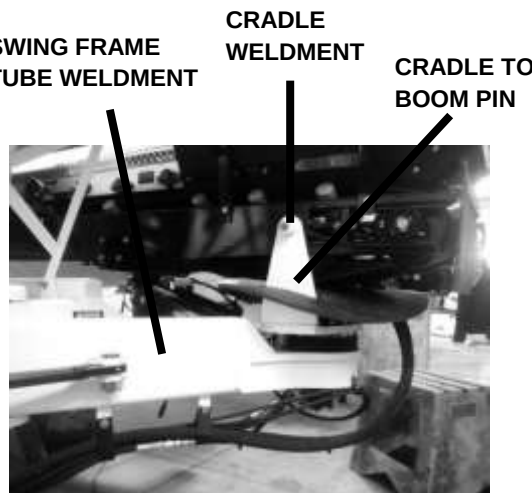
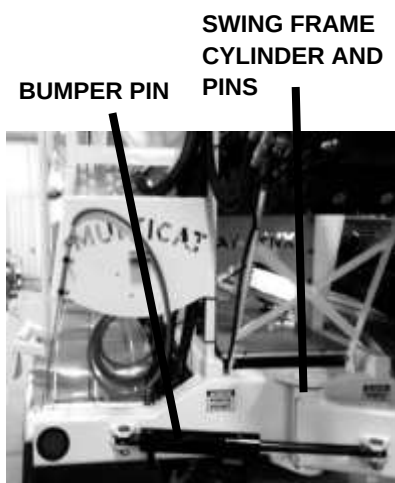
**MOTOR – PLANETARY SWING
DIRECT DRIVE ASSEMBLY**



CYLINDER – SWING FRAME

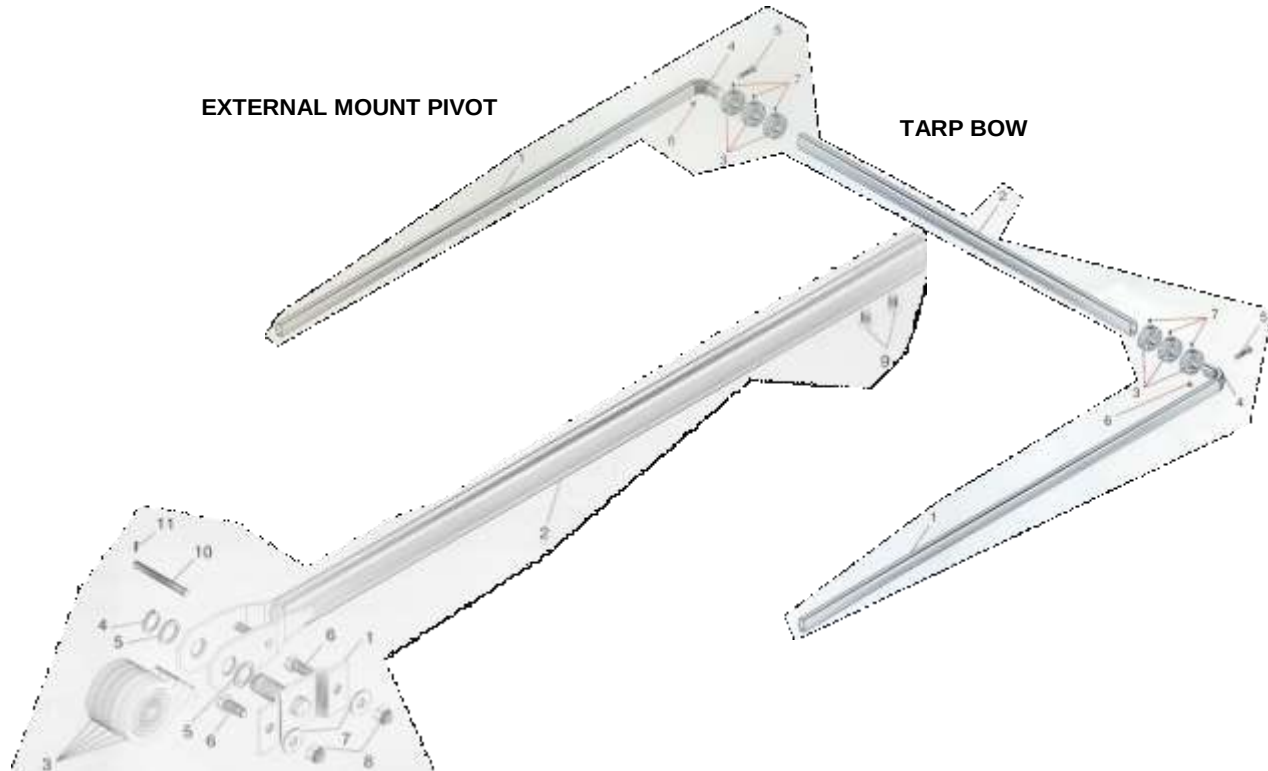


**BEARING –
SPHERICAL PLAIN**



DESCRIPTION	PART #	QTY	REMARKS
CYLINDER – SWING FRAME	1080121	1	
BEARING – SPHERICAL PLAIN BEARING – FOR SWING FRAME CYLINDER	2010205	2	
MOTOR – PLANETARY SWING – DIRECT DRIVE ASSEMBLY	110042	1	
BUMPER PIN – 2 1/4" DIA.	2050210	1	
CRADLE ASSEMBLY – MC/UL	5030120	1	
SWING FRAME – MAIN TUBE WELDMENT	5030104	1	
LIFT CYLINDER – DIRECT DRIVE	1080615	1	
CRADLE TO BOOM PIN – MC/UL	2050174	1	

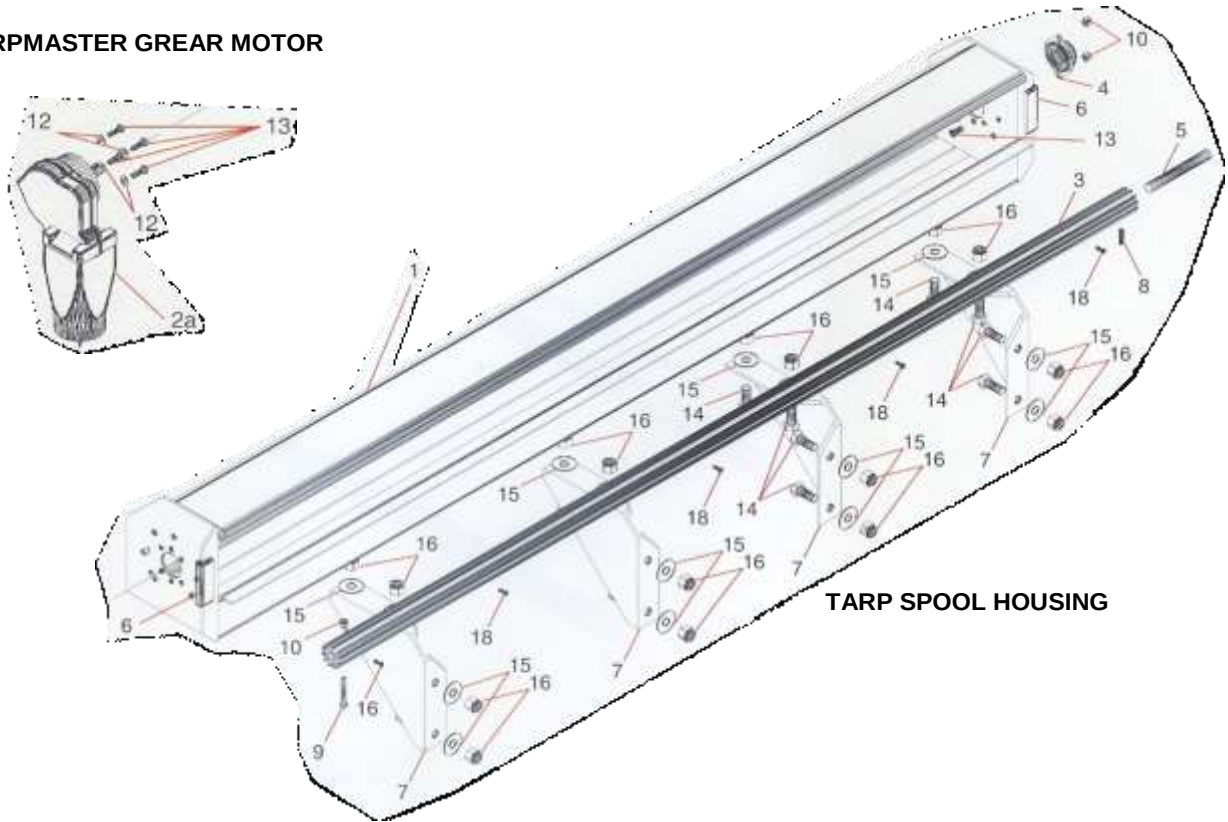
5.1 TARPS – ROLL-RITE ELECTRICAL TARP SYSTEM



DESCRIPTION	PART #	QTY	REMARKS
EXTERNAL MOUNT PIVOT PARTS			
STEEL 5 SPRING PIVOT PIN–EXTERNAL MOUNT	3550370		
1 STEEL 5-SPRING PIVOT PIN	3550370		STEEL OR ALUMINUM
2 PIVOT TUBE WITH SIDE PLATES	3550375		ALUMINUM
3 SPIRAL TORSION SPRING	3550390		
4 SNAP RING FOR PIVOT PINS	3550385		
5 MACHINERY BUSHING FOR PIVOT PINS	3550240		
6 5/8" x 1 1/2" BOLT	3010002		
7 5.8" USS FLAT WASHER	3030001		
8 5/8" NYLOCK NUT	3020205		
9 1/2" x 3/8" SET SCREW	3040100		
10 1/2" x 4-1/8" CLEVIS PIN	3550340		INCL. W/ 5-SPRING PIVOT
11 1/8" x 1" COTTER PIN	3550335		INCL. W/ 5-SPRING PIVOT
TARP BOW ONLY			
WIDE ALUMINUM TARP BOW SET	3550395		
1 SIDE ARM w/ CORNER FOR TARP BOW	3550400	2	
2 WIDE TUBE TOP FOR TARP BOW	3550415	1	
3 TARP CENTERING FLANGE w/ SET SCREW	3550410		
4 90° CORNER	3550405		
5 5/16" x 1-3/4" BOLT	3010003		
6 5/16" NYLOCK NUT	3020220		
7 5/16"-18 x 1/2" SET SCREW	3040110		

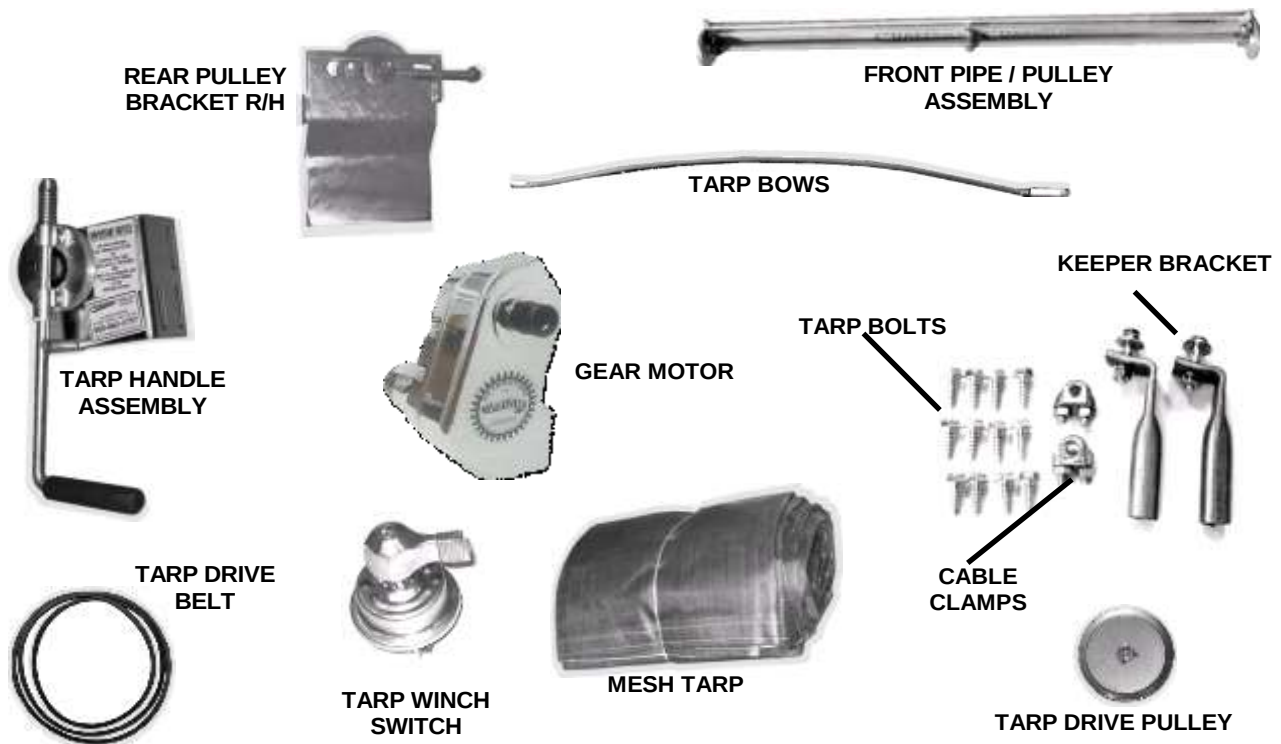
5.2 TARPS – ROLL-RITE TARP SPOOL HOUSING

TARPMaster GREAR MOTOR



DESCRIPTION	PART #	QTY	REMARKS
1 98" TARP SPOOL HOUSING	3550365	1	SHELL ONLY
2 GEAR MOTOR, TARPMaster	3550250		
3 97" PRE-THREADED TARP AXLE w/ STUB SHAFT	3550430	1	
4 3/4" AXLE BEARING w/ FLANGES	3550355	1	INCL. MOUNTING BOLTS
5 3/4" x 5 1/2" AXLE STUB SHAFT	3550435	1	
6 RUBBER BUMPER FOR TARP SPOOL	3550425	2	
8 5/16" x 1-1/4" ROLL PIN	3090100	1	
9 5/16" x 2-1/2" BOLT	3010004	1	
10 5/16" NYLOCK NUT	3020220	3	
12 5/16" FLAT WASHER	3030002	4	
13 5/16" x 7/8" BUTTON HEAD BOLT	3550325	5	
18 5/16" x 5/8" BUTTON HEAD	3550330	4	
98" TARP SPOOL W/ HOUSING & TARPMaster GEAR MOTOR	3550360		KIT
ELECTRIC SWITCH KIT W/ REVERSING RELAY	3550280		
REVERSING RELAY	3550270		
T-O-T ROCKER SWITCH	3550350		

5.3 TARPS - CRAMARO



DESCRIPTION	PART #	QTY	REMARKS
TARP MOTOR	3550251		CHAIN DRIVE (RULE)
TARP SWITCH HEAVY DUTY	3550345		
TARP CABLE (PER FOOT)	3550230		
CABLE CLAMPS	3550165		
TARP BOWS	3550100		12" RISE
TARP BOWS	3550105		18" RISE
TARP HANDLE ASS'Y	3550115		
TARP DRIVE SPROCKET	2090090		
#40 TARP DRIVE CHAIN	2030210		
#40 CONNECTING LINK	2030200		
GEAR MOTOR	3550245		
REAR PULLEY BRACKET R/H	3550125		
REAR PULLEY BRACKET L/H	3550130		
4" REAR PULLEY	3550145		
FRONT PIPE/PULLEY ASSEMBLY	3550110		COMPLETE ASSEMBLY – MANUAL DRIVE
TARP DRIVE BELT 120"	3550155		
TARP DRIVE BELT 140"	3550160		
FRONT PIPE PULLEY ASSY	3550185		ELECTRIC DRIVE FOR USE WITH 3550245
KEEPER BRACKET – SLIP CLIP	3550175		
TARP BOLTS	3550445		
MESH COVER	350...		PLEASE SPECIFY L H & COLOR WHEN ORDERING

5.4 TARPS – MICHEL'S DURA FLIP



DESCRIPTION	PART #	QTY	REMARKS
DURA ROLLTUBE BRACKET – DRIVER		1	0002-040501
DURA ROLLTUBE BRACKET – PASSENGER		1	0002-040502
#40 HYDRO CHAIN (13' LENGTH) C/W CONNECTOR		1	0116-002005B
#40 X 24 SPROCKET – 1" BORE		1	0002-040310
ALUMINUM PIVOT ARM GUIDE		2	0002-061006
BOTTOM CAST PIVOT ARM		1	0151-910001
REAR CROSSMEMBER HOLDERS		2	0161-003018
UC205-16 SELF ANGLING BEARINGS	3550714	1	0115-000008
52MM FLANGETTE	3550712	2	0115-001000
DURA STICKER - ARMS		2	0114-000032
ALUMINUM BOTTOM ARM		1	0002-061002
ALUMINUM TOP ARM		2	0002-061003
BOTTOM FLIP CRANK ASSEMBLY C/W PLASTIC GUARD		1	0002-010620
8'6" ALUMINUM REAR CROSSMEMEBER (1-3/4" O.D. X 110")		1	0002-061005
8'6" ELECTRIC ROLLTUBE (TUBE CUT @ 96-1/2")		1	0002-040313
8'6" STD DURA FRONT HOOD		1	0002-040504
1/2" DURA SPRING – DRIVER	3550700	1	0117-003001
1/2" DURA SPRING – PASSENGER	3550702	1	0117-003002
DURA PIVOT ARM BRACKETS		2	0002-061001
PLASTIC SPRING COVER		2	0113-000048
SUPER TORK MOTOR C/W COVER & SCREWS	3550718	1	0145-100014